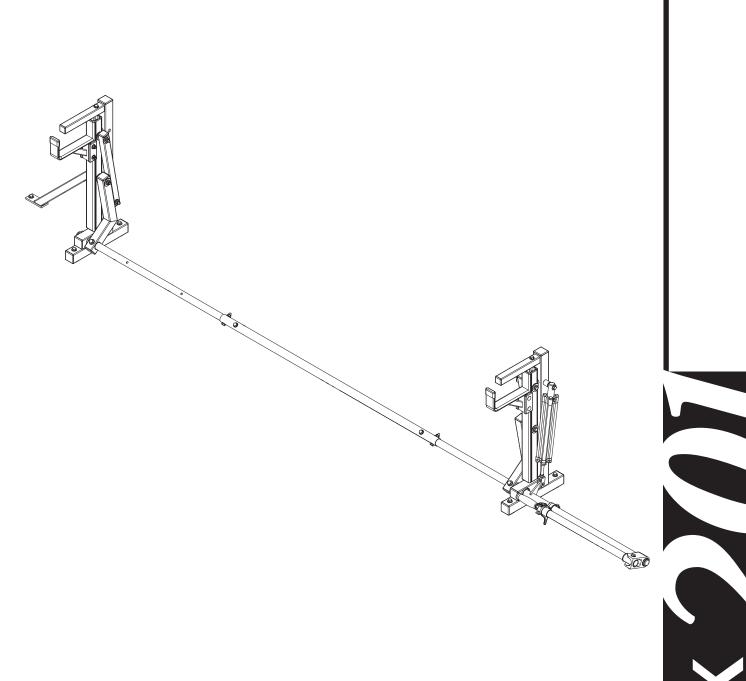
## PRIME DESIGN

A Safe Fleet Brand





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20.00"

## **CONTENTS OVERVIEW** 1—Rear Rotation Assembly......(Qty 1) 2—Front Rotation Assembly......(Qty 1) 3-Mount Brace.....(Qty 1)

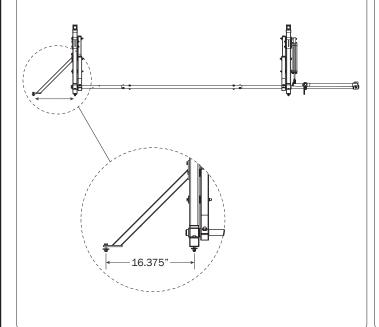
4—Rear Drive Shaft(  Left Hand, 50.00"	Qty 1)		f?	
	0	• (		500
5—Connecting Bar(48.00"	Qty 1)			• •
6—Front Drive Shaft(0 B Version, 35.75"	Qty 1)	( 0	, o	0
HKT-8163-Rotation Hardware Kit				
Clevis Pin (1X)	M8 x 50MM (4X)		3/s" x 2.:	25" (2X)
Cotter Pin (1X)  M8 x 25MM (1X)				
	M8 Lock Nut (5X) 3	/s" Lock Nut (2X)	5/16" Flat Washer (10X)	3%" Flat Washer (4X)
1.00" Sealing Stickers (16X)			Anti-Seize  Lubricant (1X)	e (1X)
HKT-0055-Rotation Hardware Kit				
Neoprene Washer (5X)	Fender Was	her (5X)	5/16" Seal Washer (5X)	5/16" Flat Washer (2X)
M8 x 65MM (	1X)		M8 x 70MN	(4X)
M8 Lock Nut (6X)	M8 x 30MM (1X)		Anti-Seize	(1X)

## **MOUNTING DIMENSIONS**



Mounting to Service Body: dimensions are dependent upon Crossbar distances of 6'-8' plus allowance for the Mount Brace from the front of the Utility Rack.

Allow spacing for the Mount Brace, but do not drill or install until Step 9.

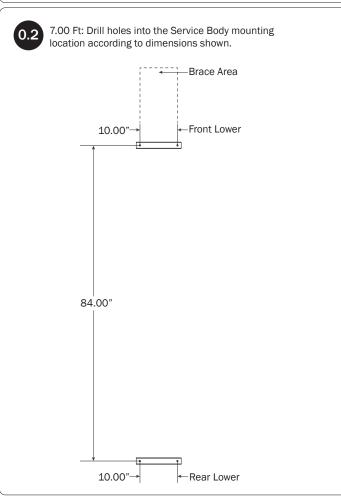


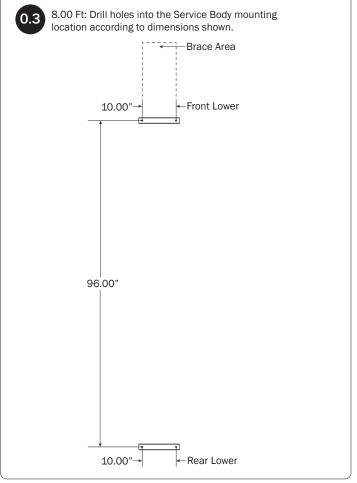
6.00 Ft: Drill holes into the Service Body mounting location according to dimensions shown.

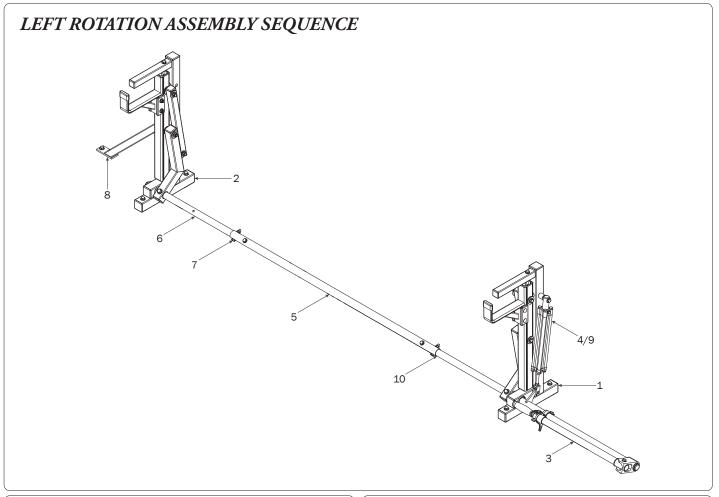
Brace Area

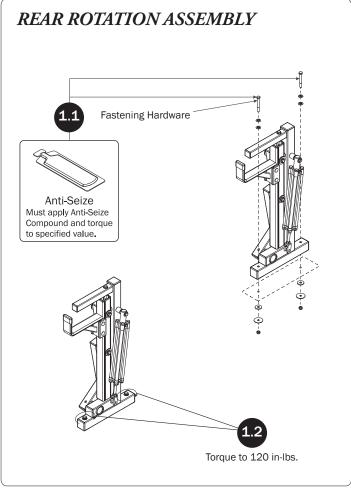
10.00"

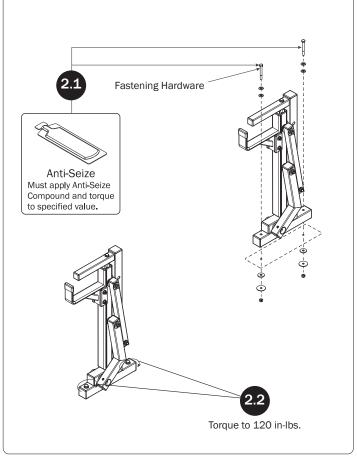
Rear Lower



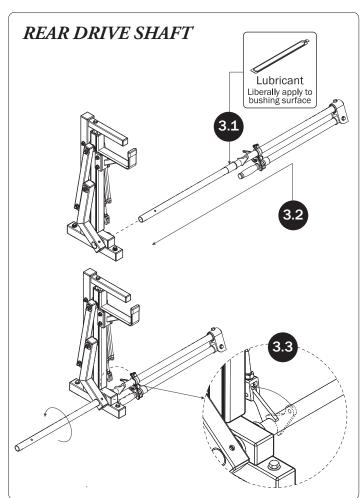


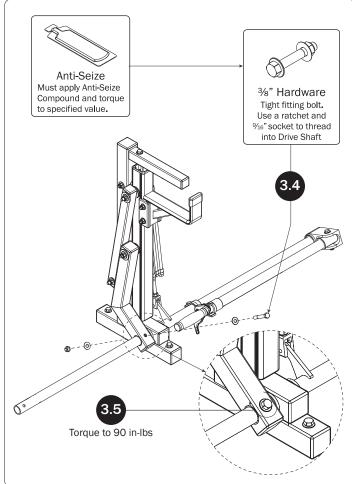


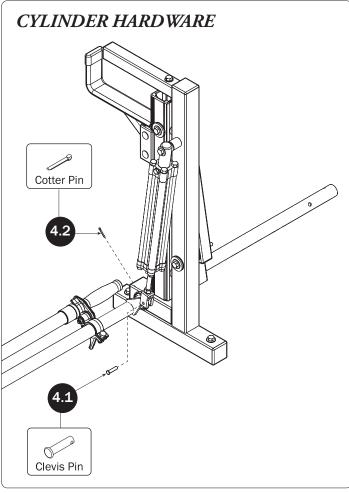


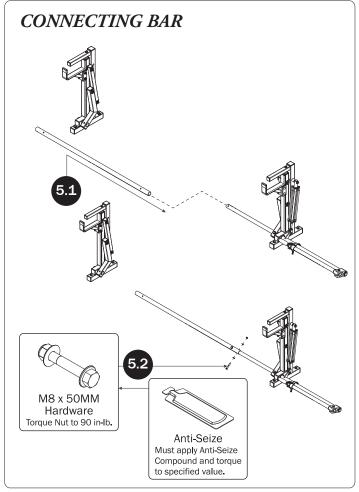


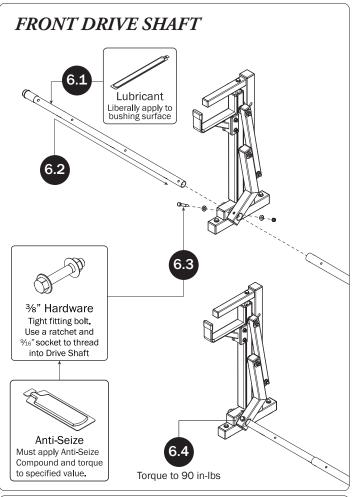
FRONT ROTATION ASSEMBLY

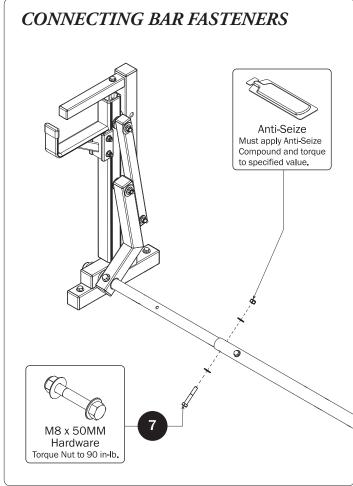


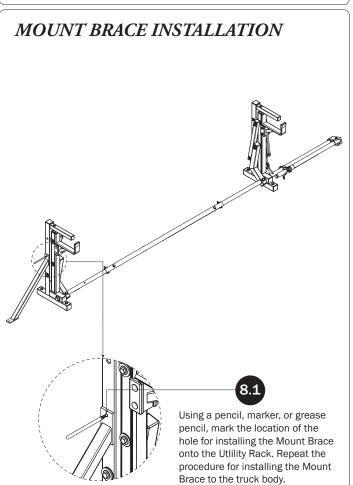


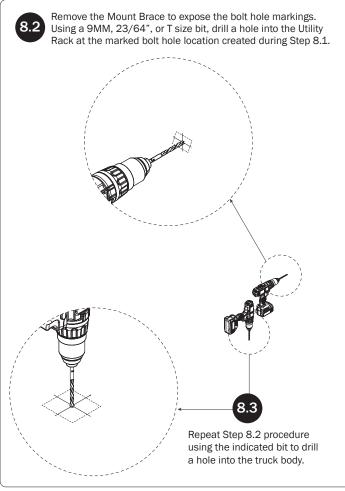


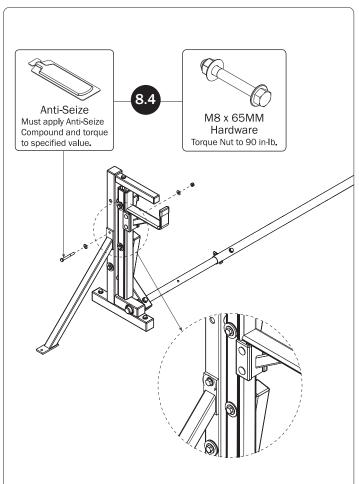


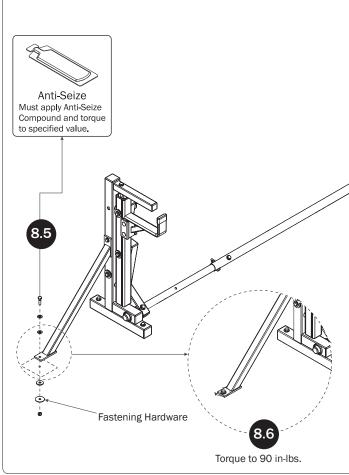


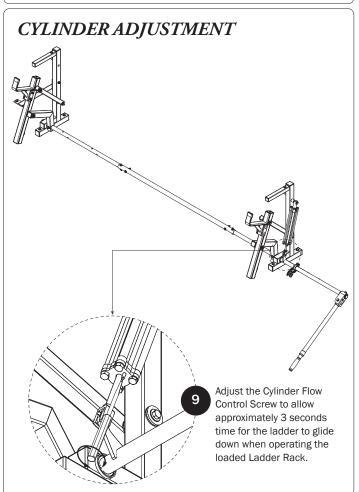


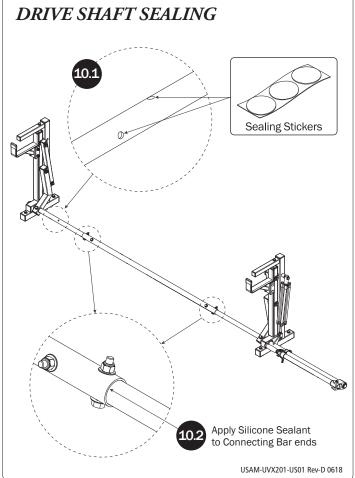












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