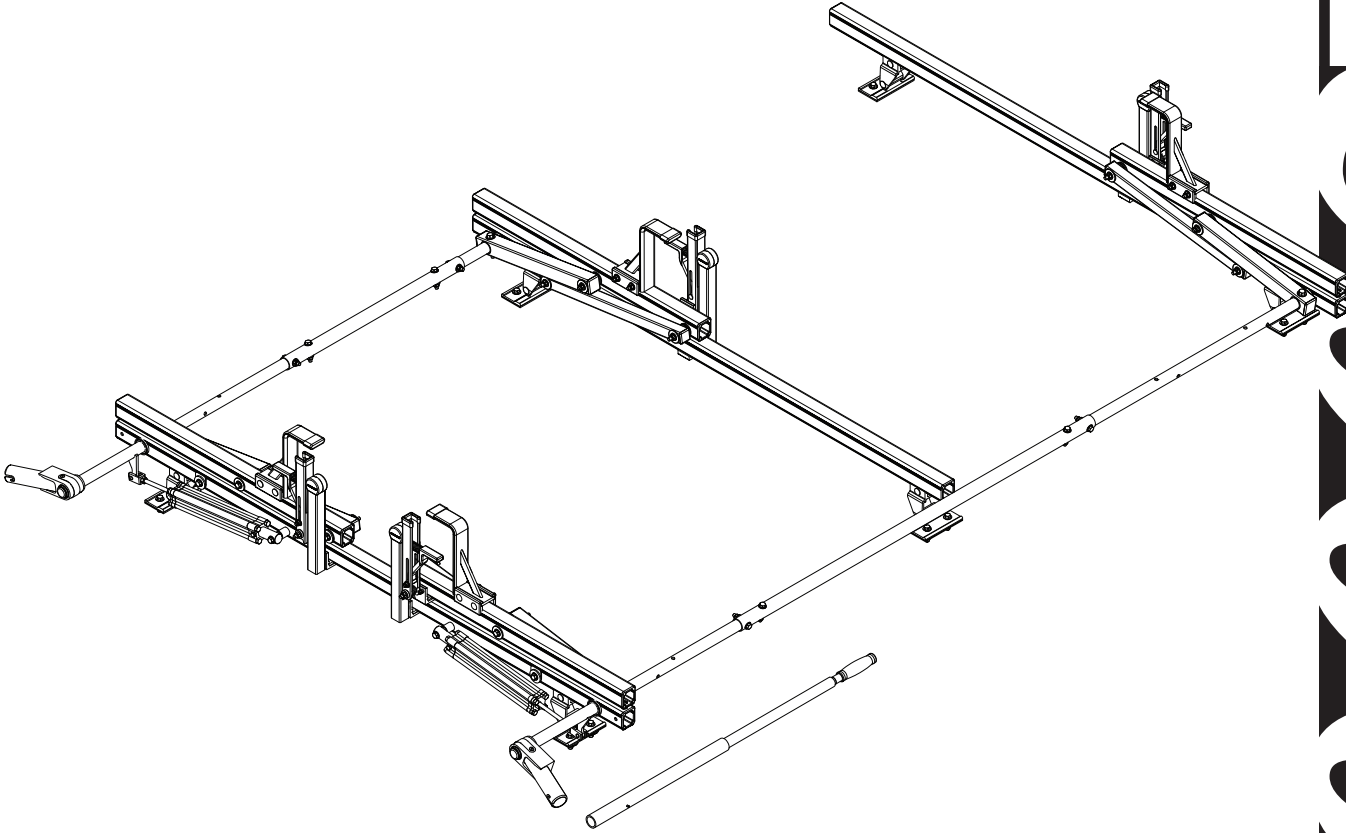


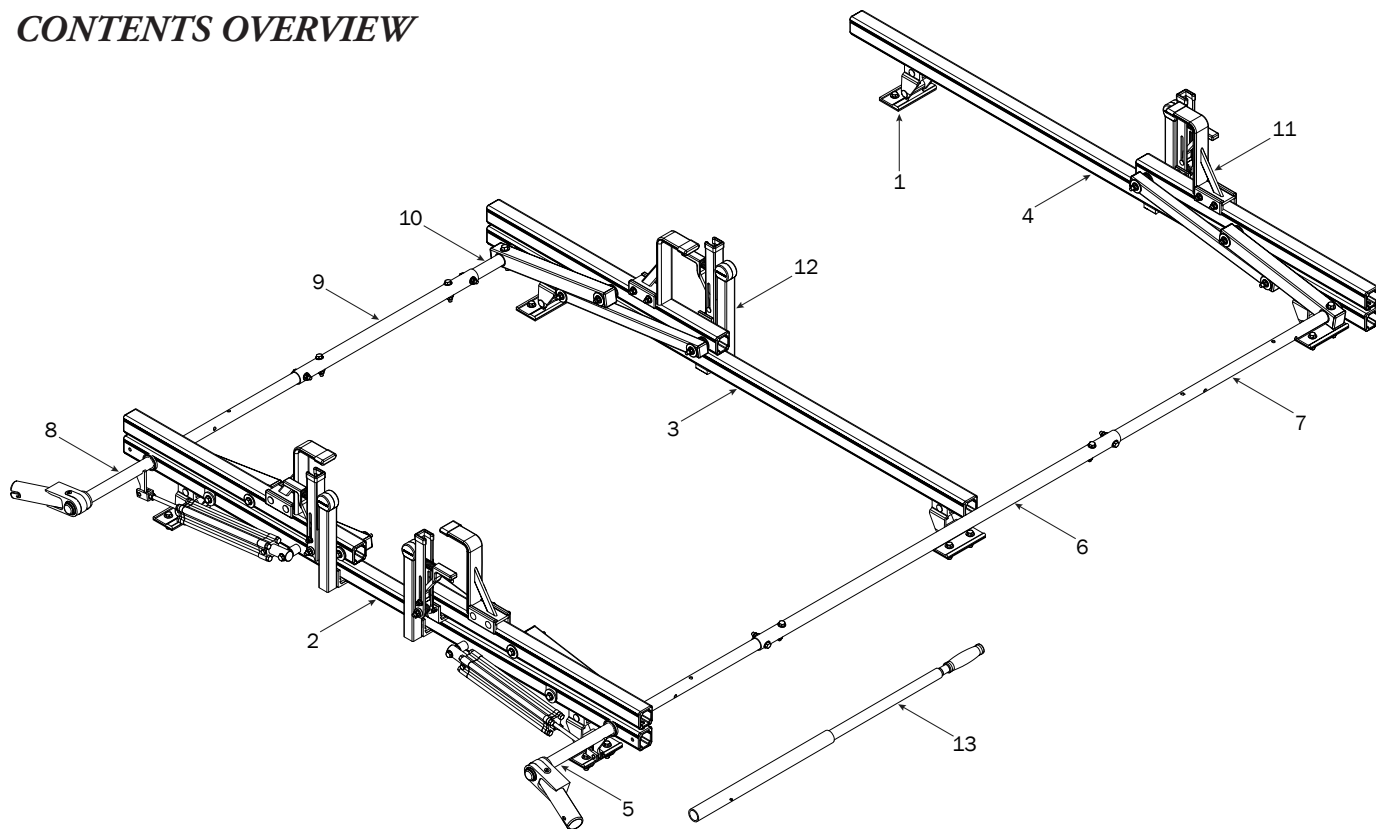
PRIME DESIGN™

A Safe Fleet Brand

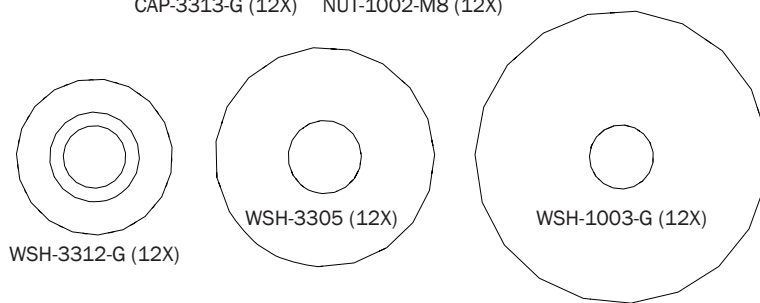
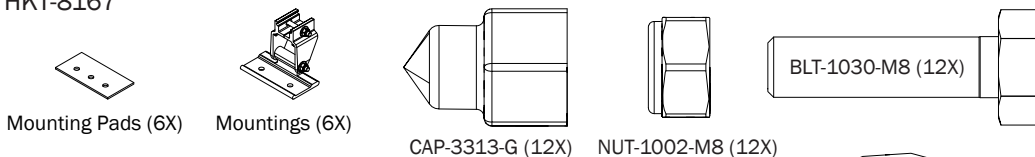


PRR3

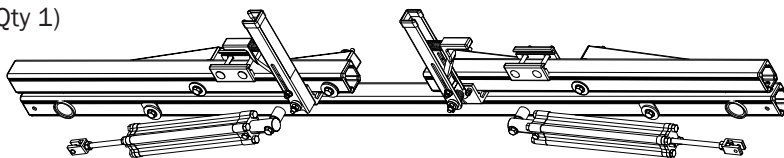
CONTENTS OVERVIEW



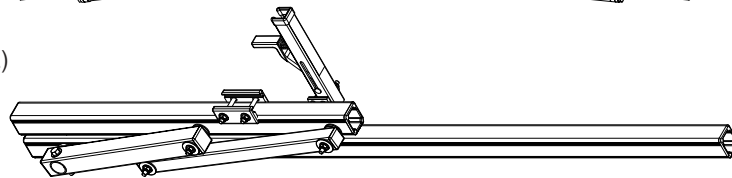
1—FBM3-0024 (Qty 1)
Mounting Brackets with HKT-8167



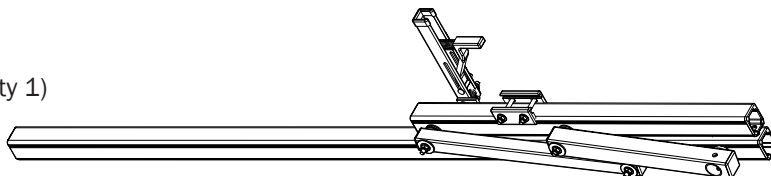
2—Rear Crossbar Assembly (Qty 1)



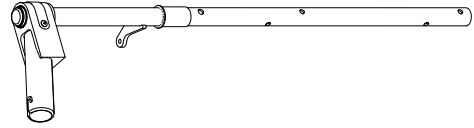
3—Center Crossbar Assembly (Qty 1)



4—Front Crossbar Assembly (Qty 1)



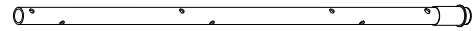
5—Rear Drive Shaft..... (Qty 1)
Right Hand, 34.00”



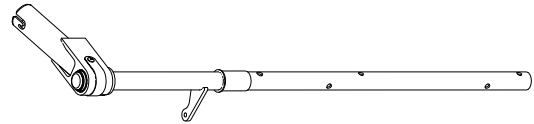
6—Connecting Bar..... (Qty 1)
48.00”



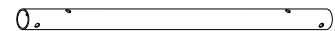
7—Front Drive Shaft..... (Qty 1)
B Version, 35.75”



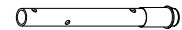
8—Rear Drive Shaft..... (Qty 1)
Left Hand, 34.00”



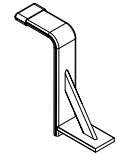
9—Connecting Bar..... (Qty 1)
24.00”



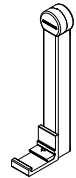
10—Front Drive Shaft..... (Qty 1)
B Version, 11.75”



11—Z Post..... (Qty 4)
Adjustable, 7.25”



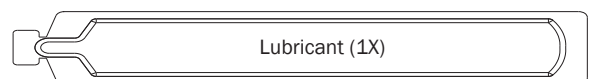
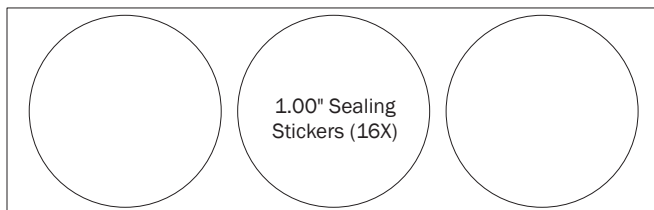
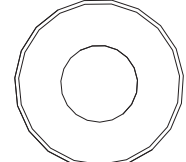
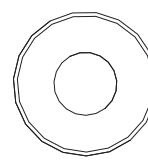
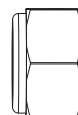
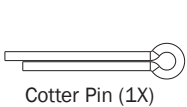
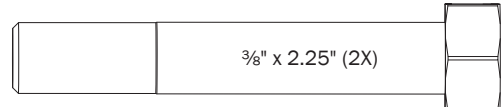
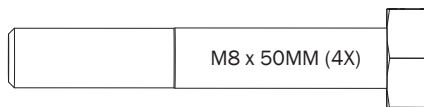
12—L Post..... (Qty 4)
Generation 2, Auto Clamp 2, 9.25”



13—Removeable Handle..... (Qty 1)
35.00”

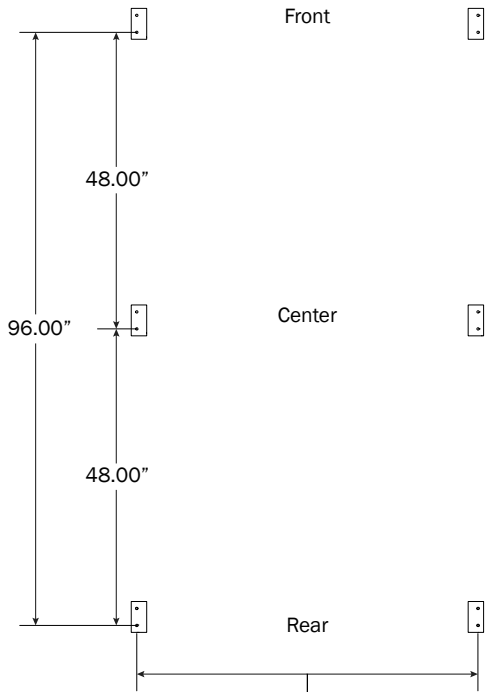


14—HKT-8163-Rotation Hardware Kit..... (Qty 2)
(Not called out in Overview)



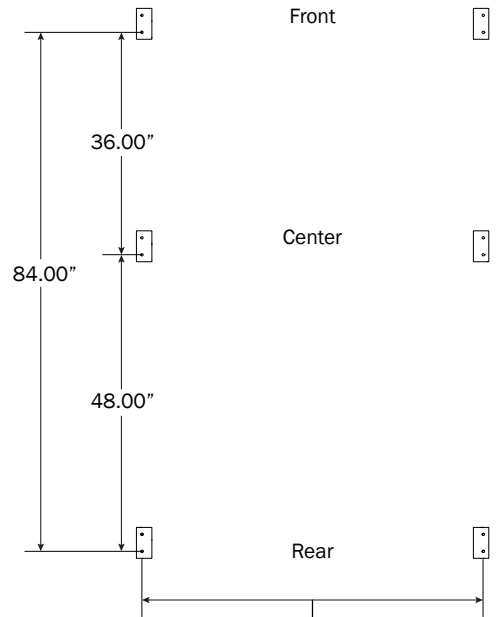
FBM3-0024

8' (96") CONFIGURATION



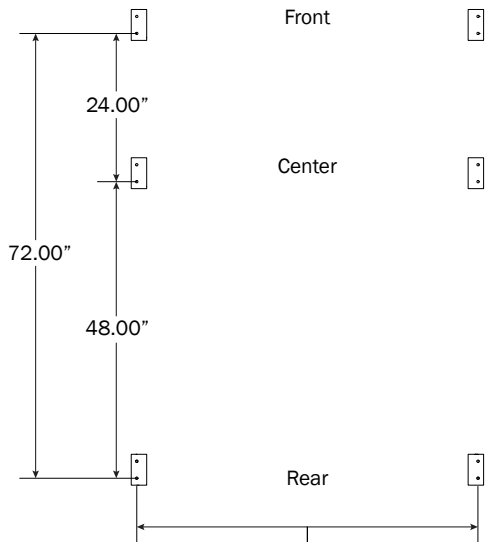
Mounting Bracket's left to right spread to be determined according to cap manufacturer's designated locations.

7' (84") CONFIGURATION



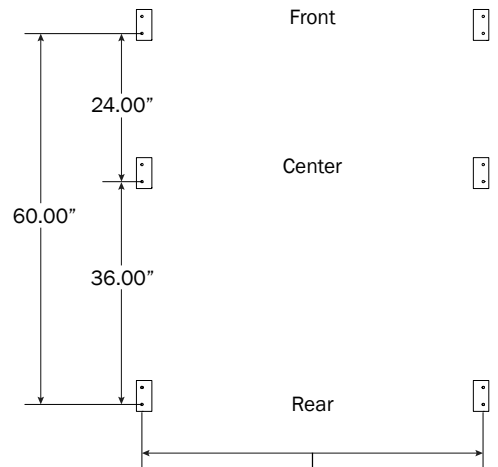
Mounting Bracket's left to right spread to be determined according to cap manufacturer's designated locations.

6' (72") CONFIGURATION



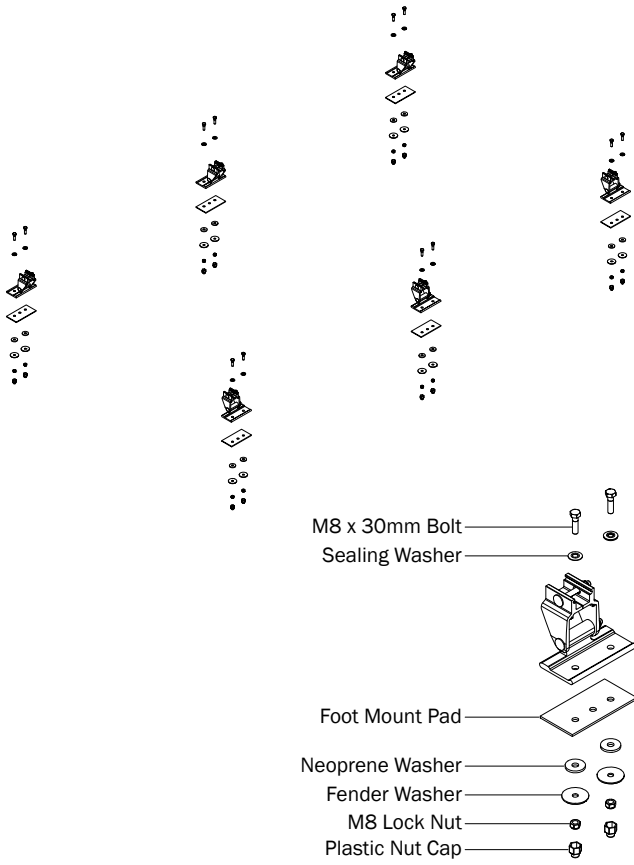
Mounting Bracket's left to right spread to be determined according to cap manufacturer's designated locations.

5' (60") CONFIGURATION



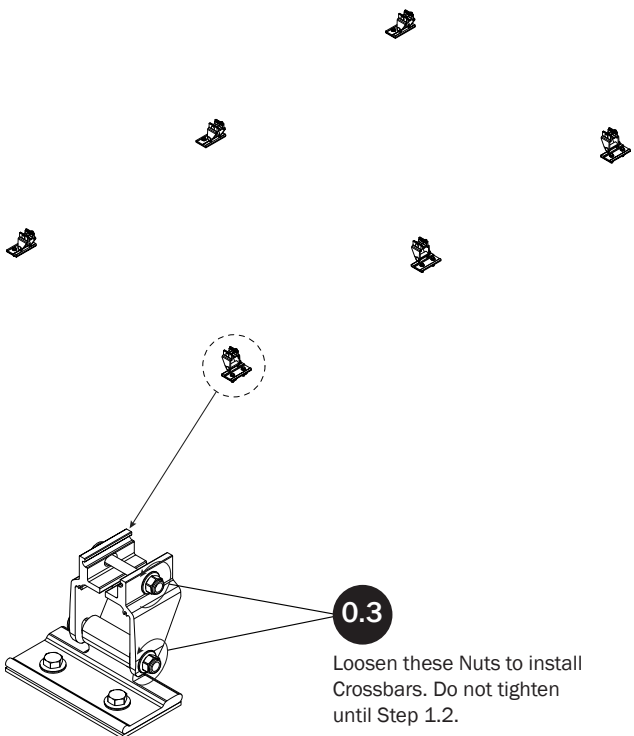
Mounting Bracket's left to right spread to be determined according to cap manufacturer's designated locations.

0.1 Assemble and install the Mounting Brackets as shown below.

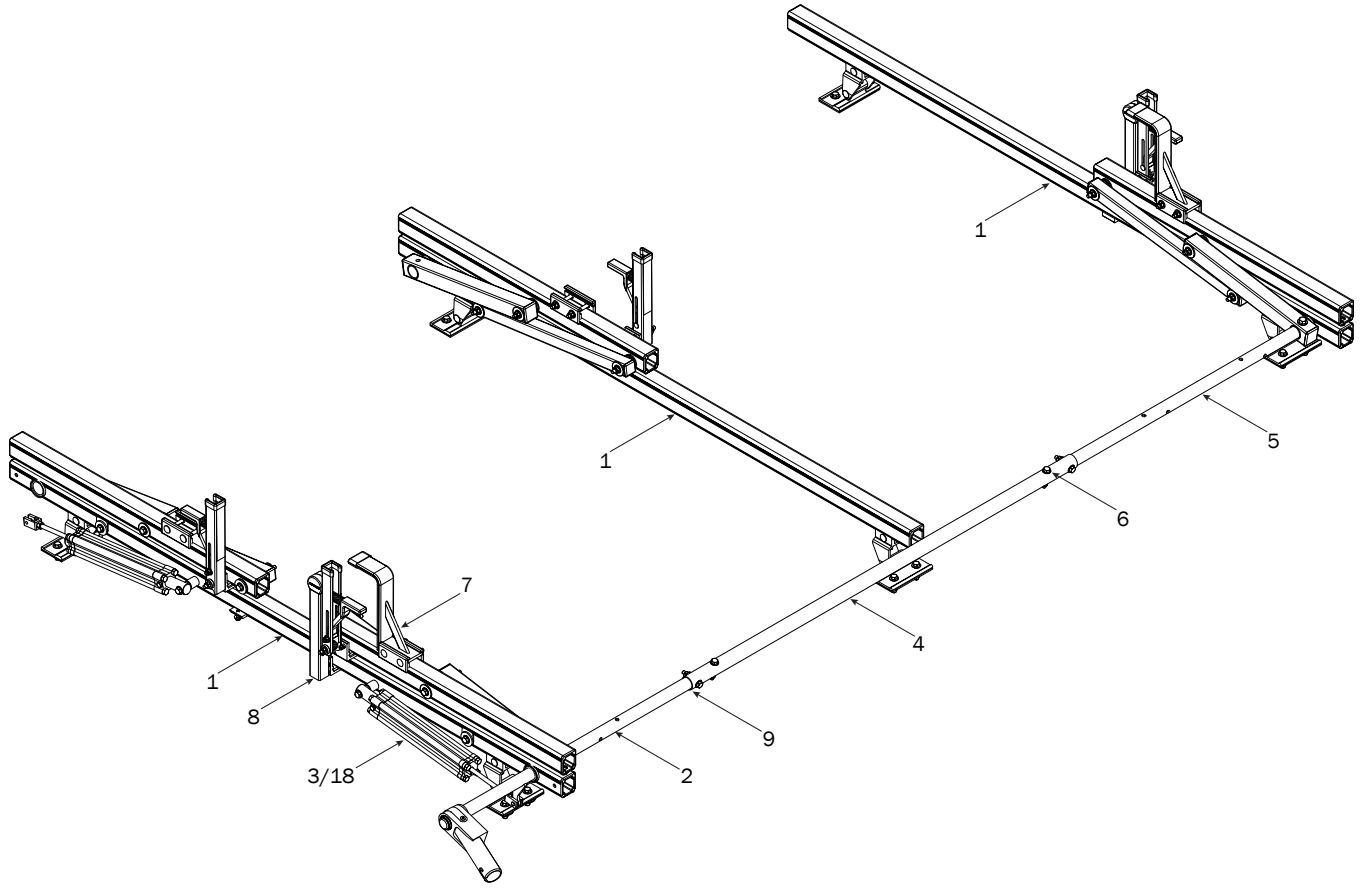


0.2

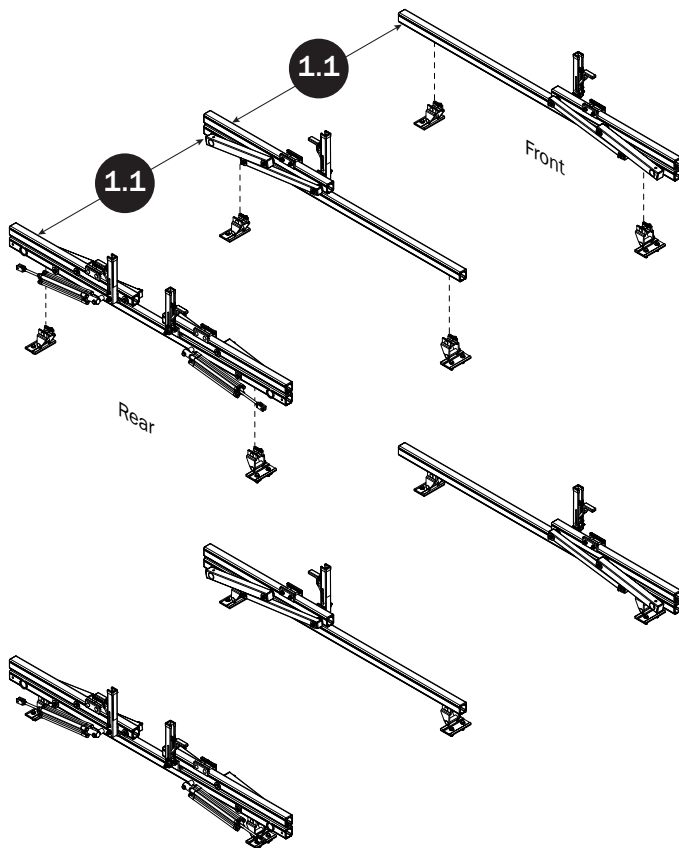
Torque all Mounting Bracket bolts to 90 in-lbs



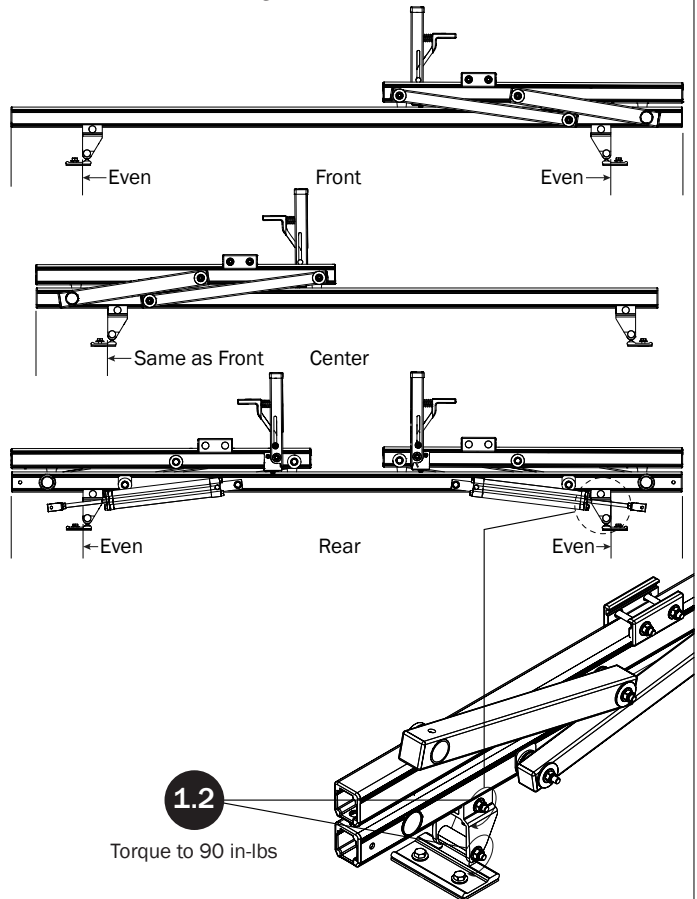
RIGHT SIDE ROTATION ASSEMBLY



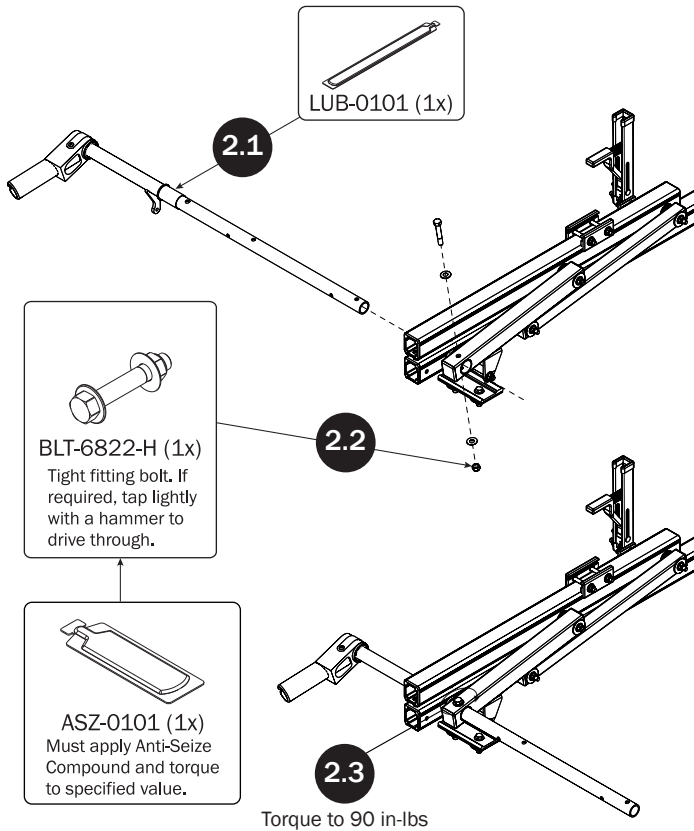
CROSSBARS



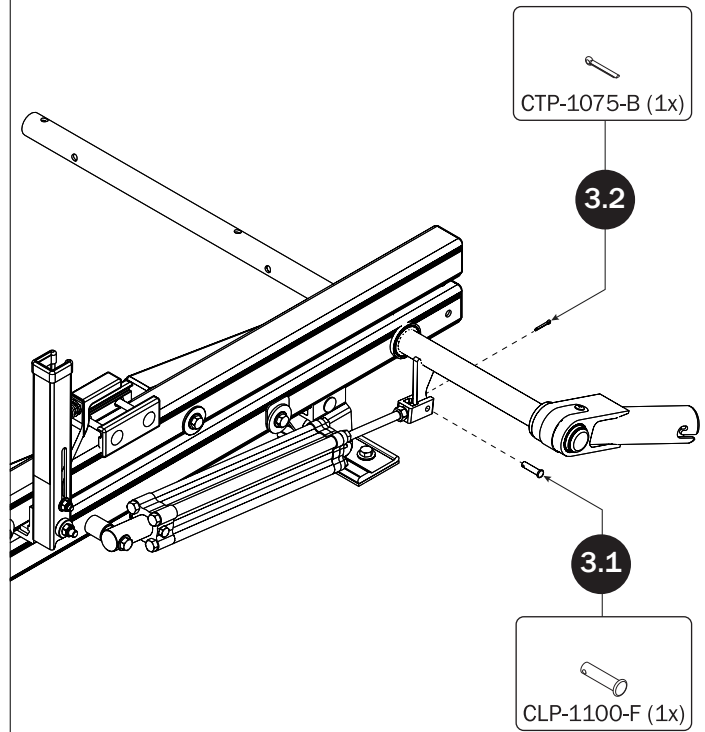
CROSSBAR ADJUSTMENT



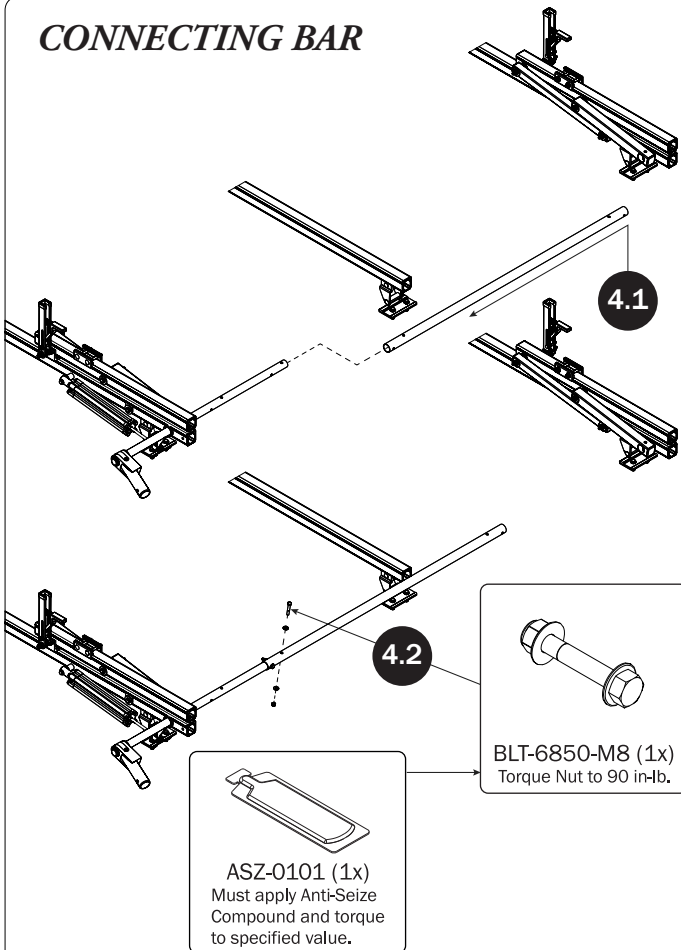
REAR DRIVE SHAFT



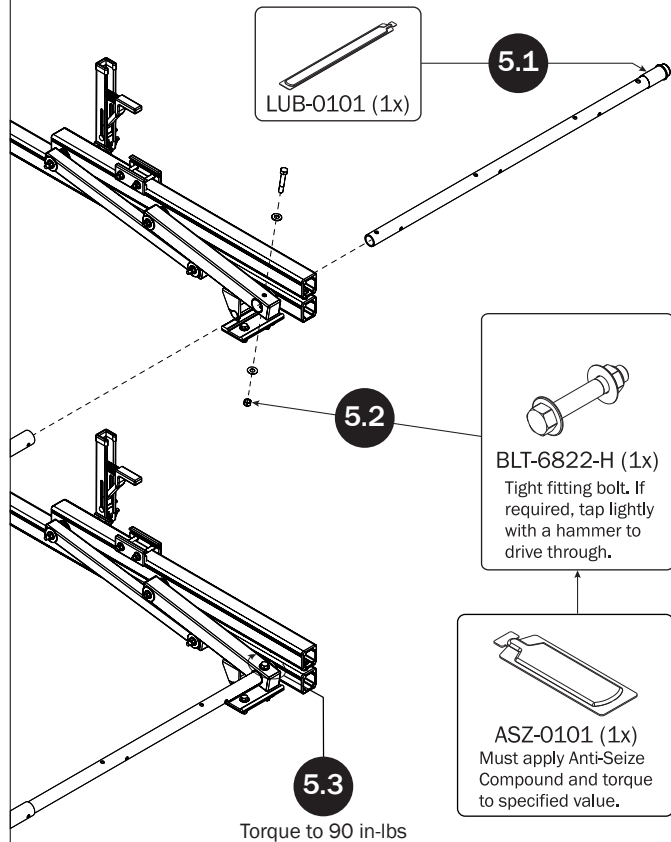
CYLINDER HARDWARE



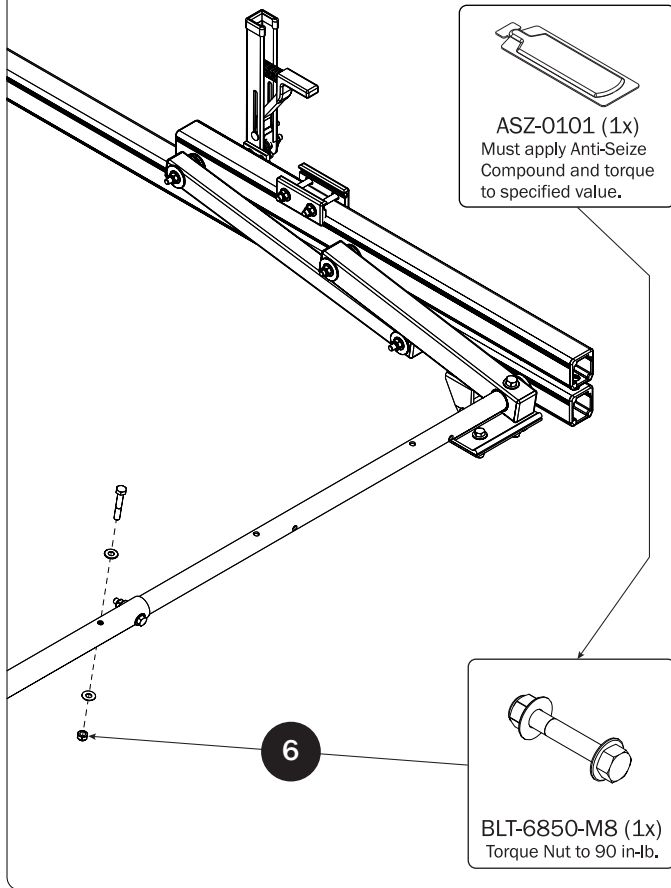
CONNECTING BAR



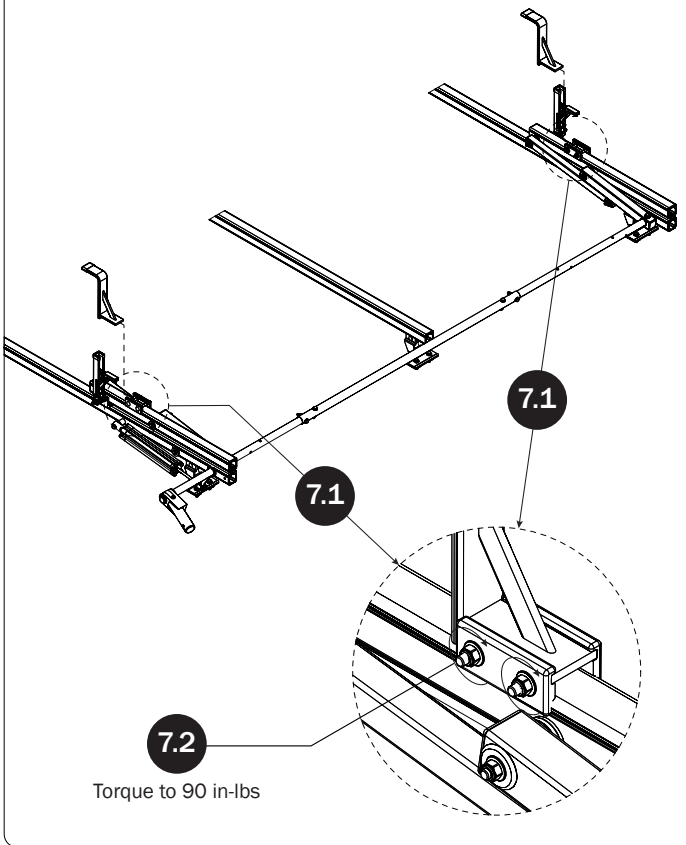
FRONT DRIVE SHAFT



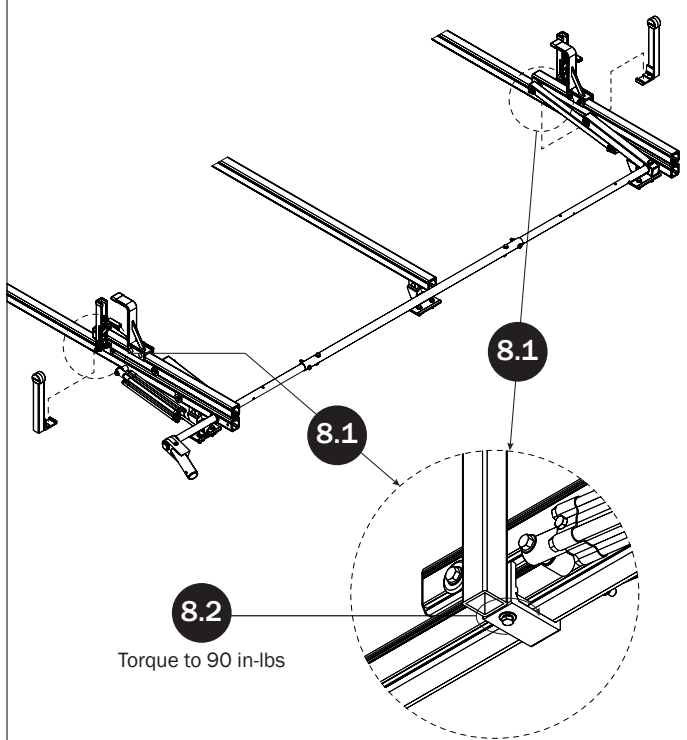
CONNECTING BAR FASTENERS



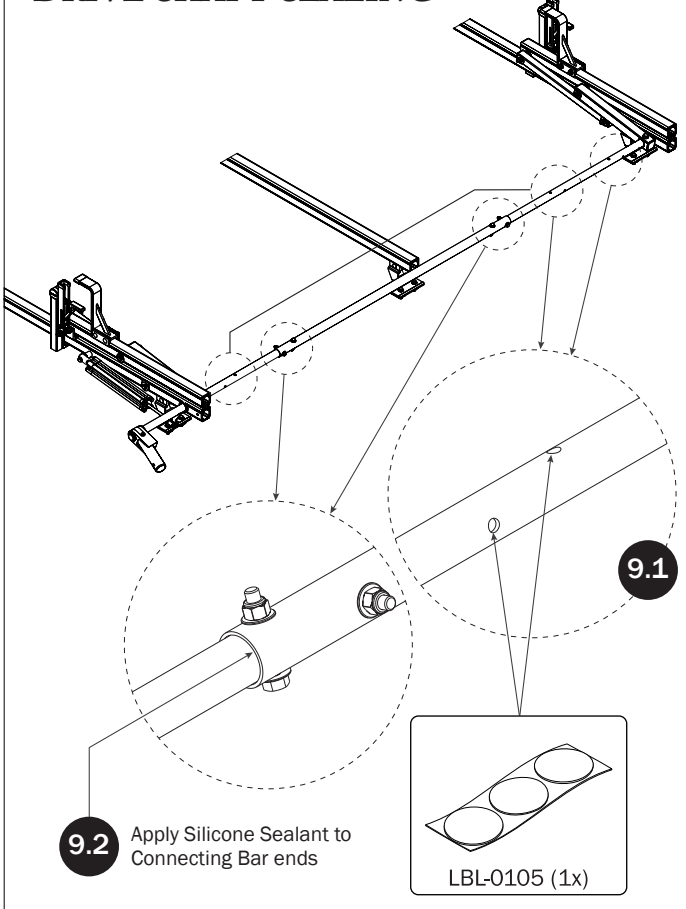
Z POSTS
SEE QUICK START GUIDE FOR ADJUSTMENTS



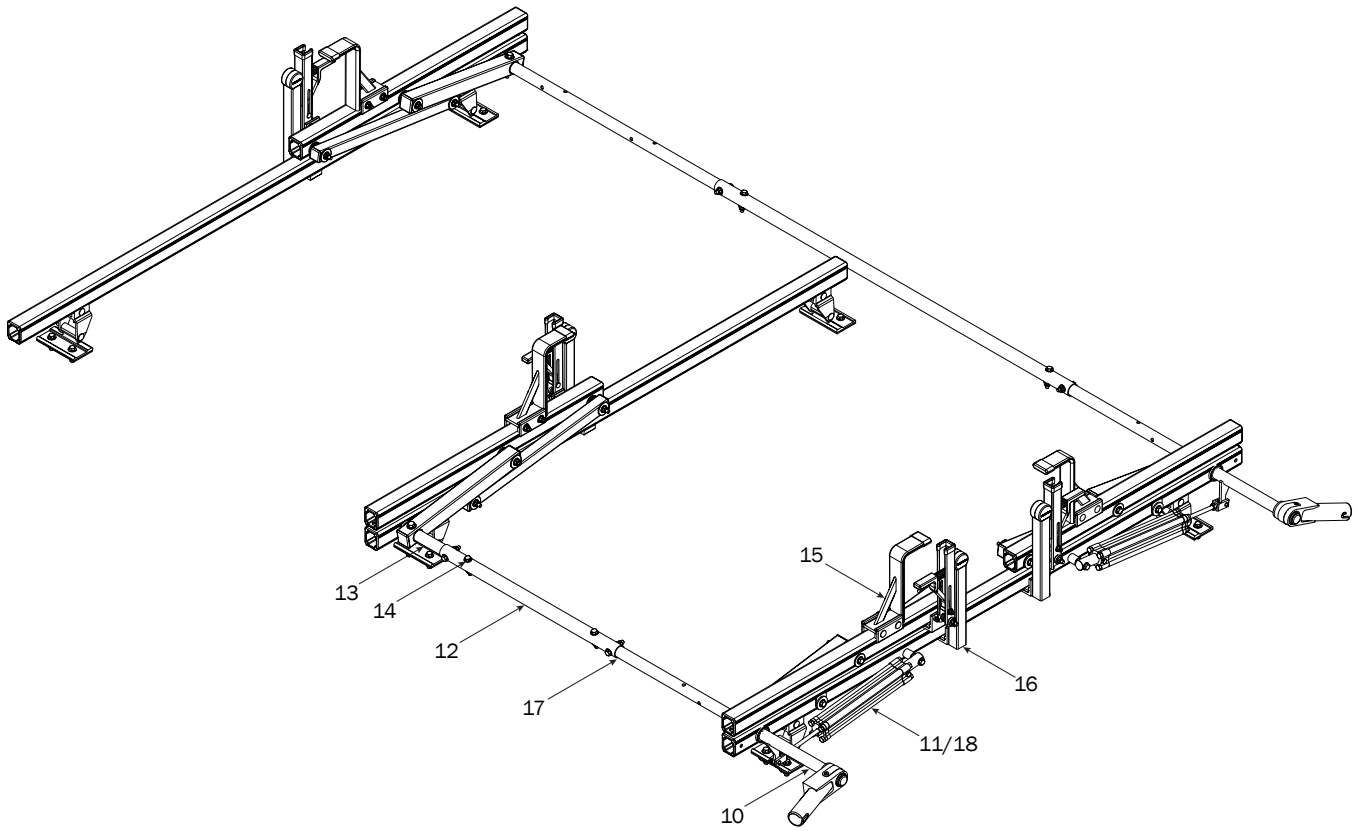
L POSTS
SEE QUICK START GUIDE FOR ADJUSTMENTS



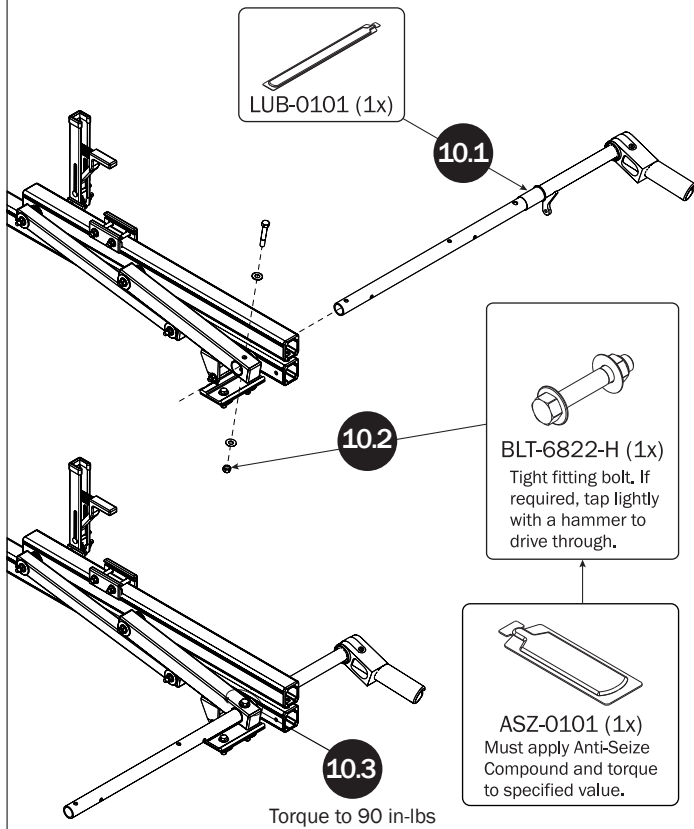
DRIVE SHAFT SEALING



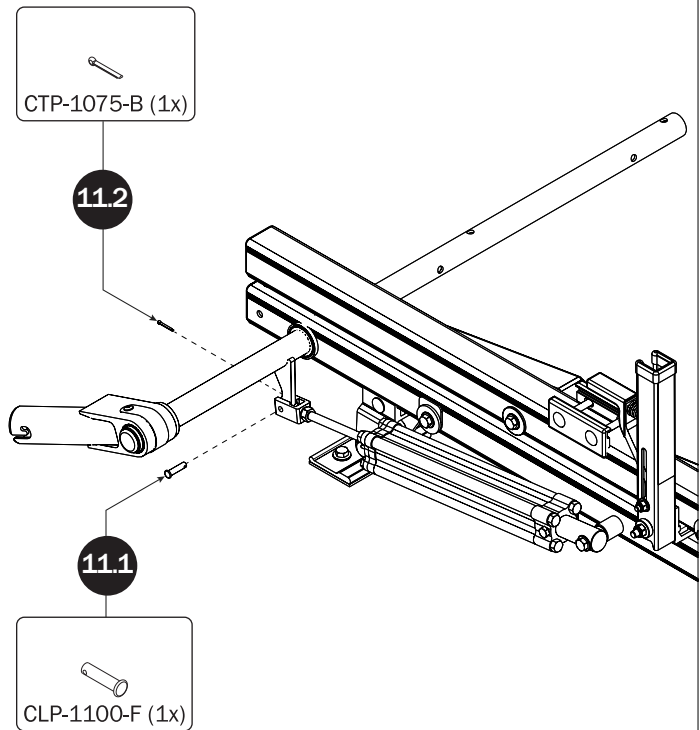
LEFT SIDE ROTATION ASSEMBLY



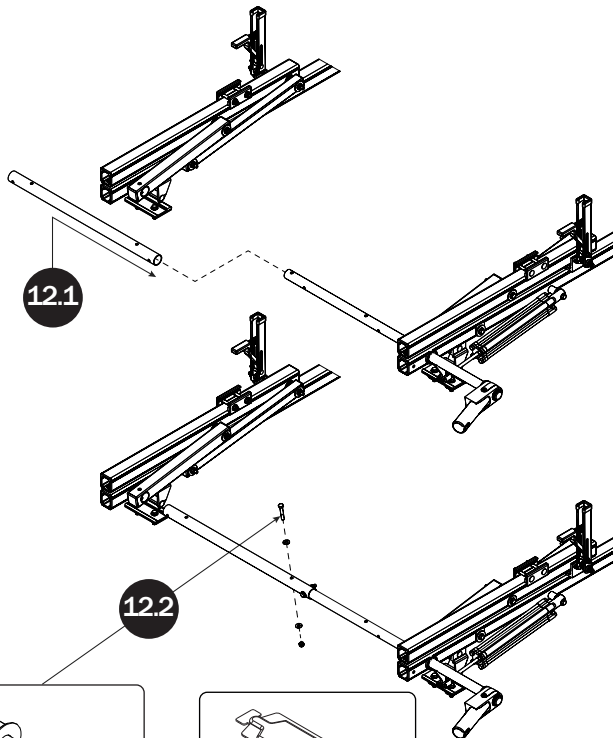
REAR DRIVE SHAFT



CYLINDER HARDWARE



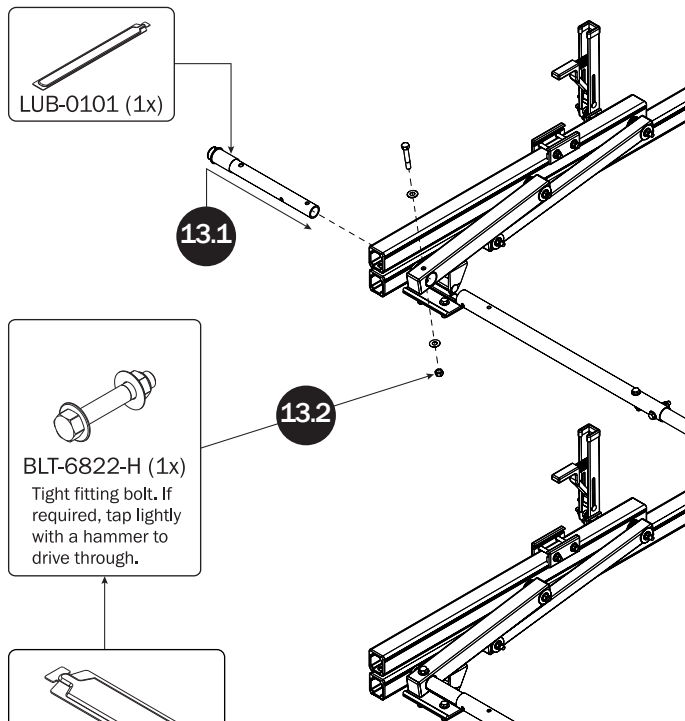
CONNECTING BAR



BLT-6850-M8 (1x)
Torque Nut to 90 in-lb.

ASZ-0101 (1x)
Must apply Anti-Seize Compound and torque to specified value.

FRONT DRIVE SHAFT

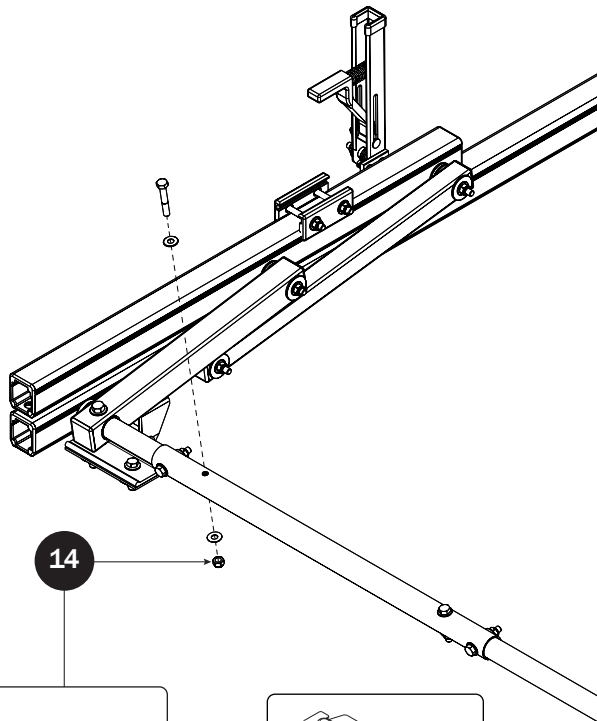


LUB-0101 (1x)

BLT-6822-H (1x)
Tight fitting bolt. If required, tap lightly with a hammer to drive through.

ASZ-0101 (1x)
Must apply Anti-Seize Compound and torque to specified value.

CONNECTING BAR FASTENERS

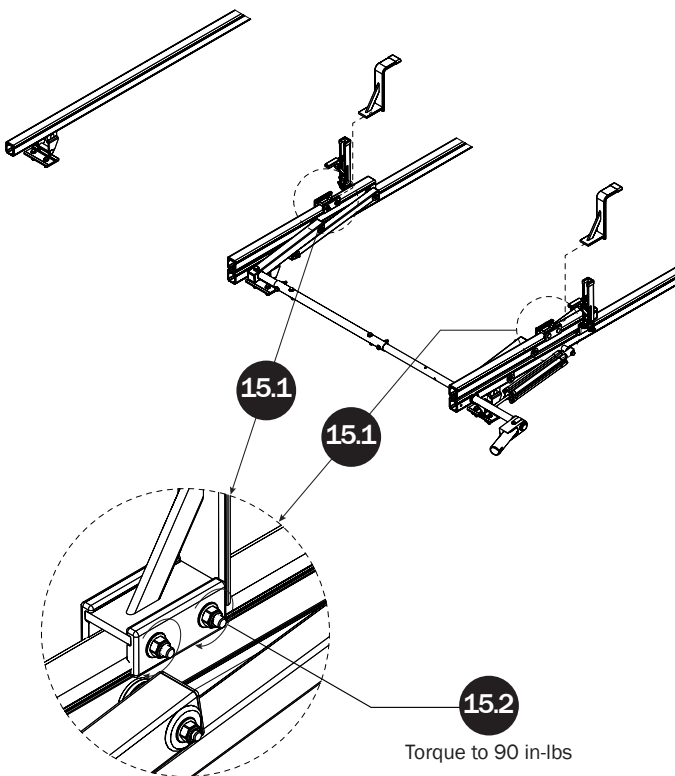


BLT-6850-M8 (1x)
Torque Nut to 90 in-lb.

ASZ-0101 (1x)
Must apply Anti-Seize Compound and torque to specified value.

Z POSTS

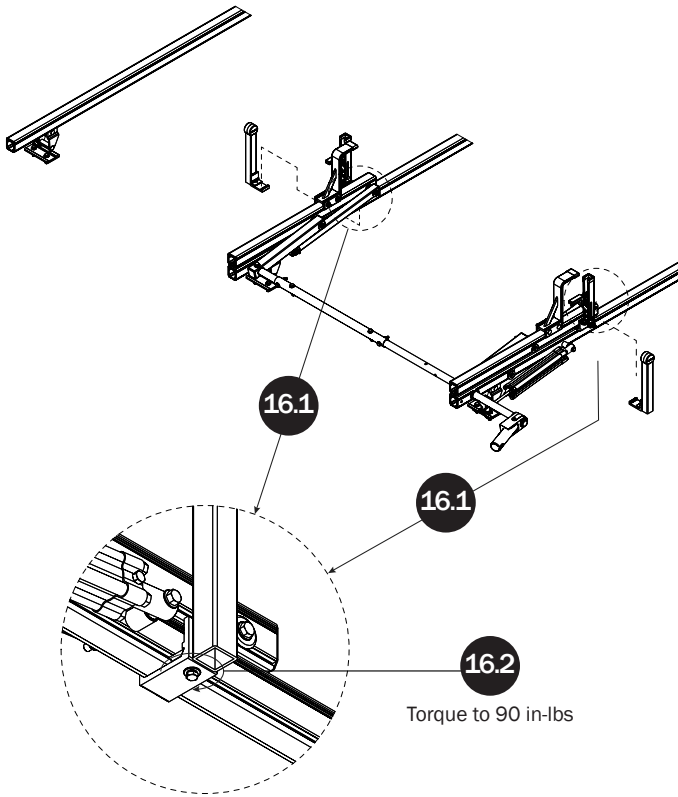
SEE QUICK START GUIDE FOR ADJUSTMENTS



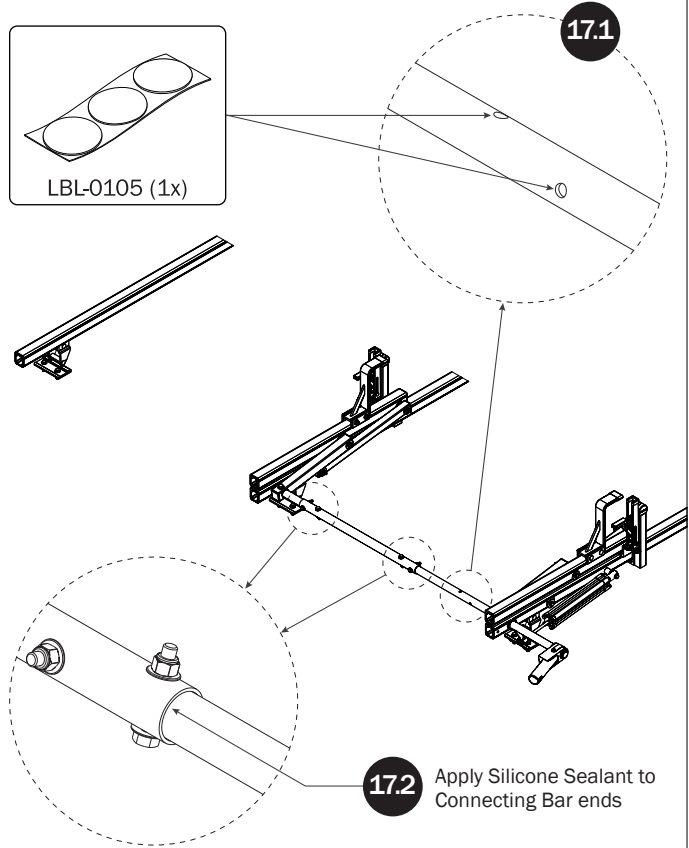
15.2
Torque to 90 in-lbs

L POSTS

SEE QUICK START GUIDE FOR ADJUSTMENTS



DRIVE SHAFT SEALING



CYLINDER ADJUSTMENT

